

Work Order ID 120660-2

June 10-14 8:55:51 AM

120660

Page 1

Item ID: D4434-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Fwd Bracket Assembly Stop *NS2*
 Item Name: Start Date: 6/10/14 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 6/10/14 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: MJS Date: 4-06-10 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

| | |
|-------|---|
| D4434 | C |
|-------|---|

100

0.00

100

Small Fab

Memo

0.00

Small Fab

1- Assemble as per dwg

TORQUE SCREW AS PER DWG, SEE NOTE 8, SHEET 1

1 FF 14-06-16

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

DAS
27
9-89
14/6/16

1

120

0.00

120

Packaging

Memo

0.00

Packaging

SHIP

14/6/16 ①

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June-10-14 8:55:51 AM


120660

Page 2

Item ID: D4434-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fwd Bracket Assembly
 Start Date: 6/10/14 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 6/10/14 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

14/6/17 

 4-6-16

Picklist Print

June-10-14 8:55:56 AM

Page 1

Work Order ID: 120660

120660

Parent Item: D4434-041

D4434-041

Parent Item Name: Fwd Bracket Assembly

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB
11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per
REV.A DD verified by:EC IPP REV:D 12.01.23 AS PER
REV.B DD VERF:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|----------|
| AN525-832R7 | | Purchased | No | | | 100 | Each | 146.0000 | 4 | 24 | | | |
| *AN525-832R7* | | | | | | | | | ** | | | FF | 14-06-16 |
| Screw | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | GA | | | | 13 | | | | | |
| | | | | | 120560 | | | 13 | | | | | |
| | | | | ST344 | | | | 133 | | | | | |
| | | | | | m127363 | | | 133 | | | | | |
| D4434-043 | | Manufactured | No | | | 100 | Each | 0.0000 | 1 | 6 | | | |
| *D4434-043* | | | | | | | | | ** | | | FF | 14-06-16 |
| Fwd Inboard Bracket Assembly | | | | | | | | | | | | | |
| D4434-045 | | Manufactured | No | | | 100 | Each | 0.0000 | 1 | 6 | | | |
| *D4434-045* | | | | | | | | | ** | | | FF | 14-06-16 |
| Fwd Outboard Bracket Assembly | | | | | | | | | | | | | |